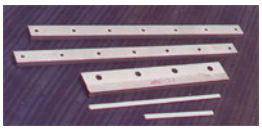
BED KNIFE
PACKING INSTRUCTIONS
(REVISED 20.07.02)



Bed knife of USG / ASG / other chip cutters are made of Tungsten Carbide or Ceramic, which are fragile, delicate and costly items. Hence, utmost care is necessary while dispatching them for regrinding. Following instructions must be followed very strictly:

MATCHED SET: For USG 600/ 900 cutters, two/ three blades make a set. Please ensure, blades of the same matched set are being sent. For this you may measure the thickness, which is normally 20.0mm. Beyond 19.5 x 7.0 mm, the blade should be discarded; otherwise, it may break while in use.

CHIPPED EDGE: In case where TC bed knife is chipped, and if for the reason of life, the chipping is not to be removed fully, please mark with a Permanent Marker. In such cases where material removal is excessive, special additional charges may be levied. (Normal material removal of one side is up to 0.20mm, Total 0.4 mm).

PACKING: The blades may be packed with thermocol / foam (Minimum 12MM thick) keeping blades and thermocol alternatively, and secured by stationers tape. Each blade must be packed separately in a PVC / wooden box (At least 12mm thick wood) *which must not bend on pressure*. There should be no rattling between the blade / box. Paper cuttings etc. may be inserted to fill gap. Knives would be returned in the packing box received, unless opted for new safe box to be specially ordered (we offer special bed knife box on extra cost).

DESPATCH: Please *do not* send bed knife with Rotor in loose packing, send them either separately by SPEED POST / COURIER for door delivery, mentioning our complete address and phone nos. on FREIGHT PAID basis. Mark the box with "FRAGILE – HANDLE WITH CARE".

Form 18 A is generally asked for by transporters / courier services while booking material. Please make it clear to them that form 18A is applicable only for certain categories of Raw materials and not for job-work consignments. A certificate mentioning this material to be of no commercial value, and being sent for repairs / regrinding, may be enclosed. However, any charge paid by us on your behalf for freight, cartage, octroi or any other reason shall be debited to your a/c or added in the bill for labour charges.

INSURANCE: Insurance for both sides to be arranged by you in advance. On return, we will send intimation to you alongwith copy of GR, Inspection Report and Invoice. If you wish to have advance intimation before despatch from us, please mention specifically in P.O. For the safety of rotor during transit, Insurance for both to and fro must be carried out by you in advance. We accept no liability whatsoever for any loss or damage in transit. Also, all job works an undertaken at owners risks and penalty / deduction of any type is not acceptable.

We will return blades in the same packing preferably by the same made on "FREIGHT TO PAY" basis. If payment has not been received yet against a Proforma Invoice, we will send material for "Draft on Delivery" (DOD) basis OR thru' bank.

Contact us on:
PHONE : 0141 – 2460324 / 2460154
FAX : 0141 – 2460762
Email : sales@glaves.com; arj@glaves.com
Web Site : www.glavescorp.com
Post : GLAVES CORPORATION, A 406A, VKIA,
14TH ROAD, JAIPUR. INDIA